

# 1KVA/ 2KVA/ 3KVA/ 4KVA/ 5KVA MS, LV MPPT INVERTER / CHARGER

# **User Manual**

Power Factor 0.8 (for 110v/120v output & 220-240v output models)

Version: 2.3

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## **ABOUT THIS MANUAL**

## Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

### Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

# SAFETY INSTRUCTIONS



# WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses (3 pieces of 40A, 32VDC for 1KVA, 4 pieces of 40A, 32VDC for 2KVA and 6 pieces for 3KVA, 1 piece of 200A, 58VDC for 4KVA and 5KVA) are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

# INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

## Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

## **Basic System Architecture**

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

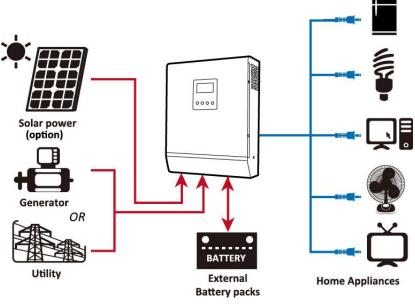
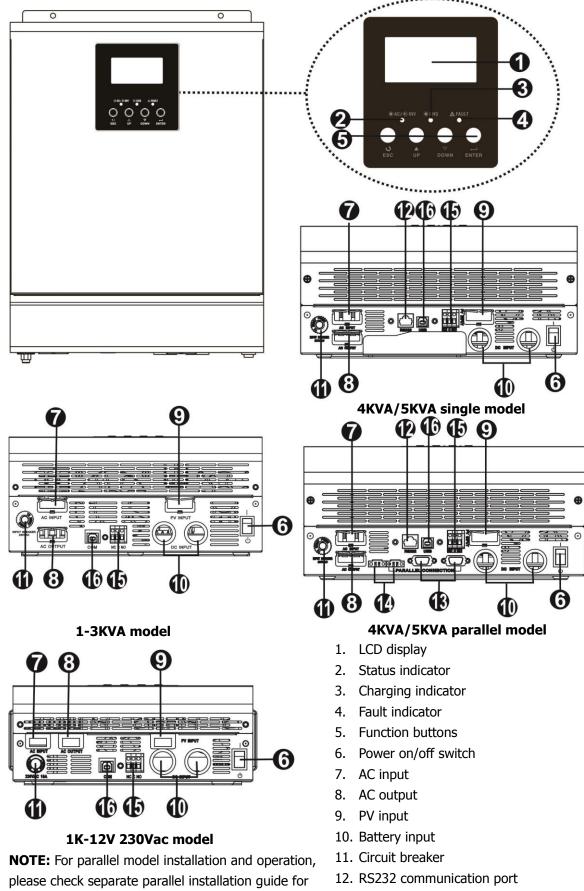


Figure 1 Hybrid Power System

### **Product Overview**

the details.



- 13. Parallel communication cable (only for parallel model)
- 14. Current sharing cable (only for parallel model)
- 15. Dry contact
- 16. USB communication port

# INSTALLATION

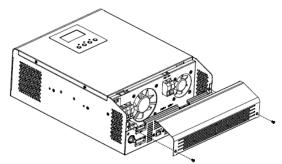
## **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

## Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



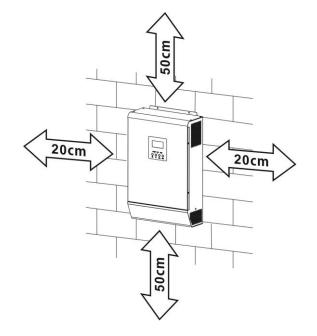
## **Mounting the Unit**

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



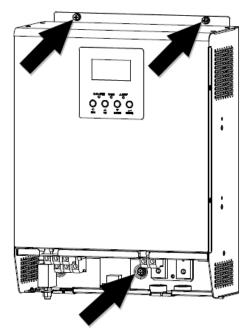
# SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

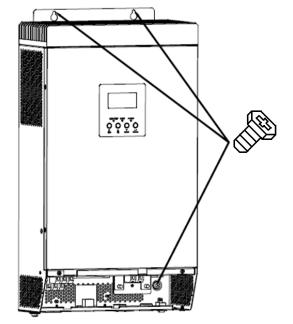


Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.

#### 1KVA 12V, 1-3KVA 24V, 1KVA/3KVA/4KVA/5KVA 48V model

#### 2-3KVA 24V/48V Plus model





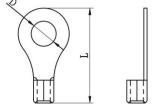
## **Battery Connection**

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

#### **Ring terminal:**

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

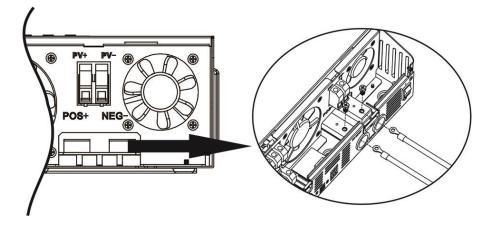


Model	Typical	Battery	Wire Size	Ring Terminal		nal	Torque
	Amperage	Capacity		Cable	Dime	nsions	Value
				mm <sup>2</sup>	D (mm)	L (mm)	
1KVA 48V	20A	100AH	1*14AWG	2	6.4	21.8	2~ 3 Nm
1KVA 24V, 2KVA 48V	33A	100AH	1*10AWG	5	6.4	22.5	2~ 3 Nm
3KVA 48V	50A	100AH	1*8AWG	8	6.4	23.8	2~ 3 Nm
1KVA 12V, 2KVA 24V 66/	66A —	100AH	1*6AWG	14	6.4	29.2	2 2 1
		VA 12V, 2KVA 24V 60A	200AH	2*10AWG	8	6.4	23.8
	100A	100AH	1*4AWG	22	6.4	33.2	2 2 Nm
3KVA 24V		200AH	2*8AWG	14	6.4	29.2	2~ 3 Nm
410.14	120A 200AH	200.411	1*2AWG	38	6.4	39.2	2 2 Nm
4KVA		120A 200A	120A 200AH 2*6AWG 28	28	6.4	33.2	2~ 3 Nm
	1204	200411	1*2AWG	38	6.4	39.2	2 . 2 Nm
5KVA	120A 200AH	2*6AWG	28	6.4	33.2	2~ 3 Nm	

#### Recommended battery cable and terminal size:

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Connect all battery packs as units requires. It's suggested to connect at least 100Ah capacity battery for 1-3KVA model and at least 200Ah capacity battery for 4KVA/5KVA model.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



WARNING: SHOCK Hazaru		WARNING: Shock Hazard
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<u>'!</u>\

Installation must be performed with care due to high battery voltage in series.

$\wedge$	CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring
<u> </u>	terminal. Otherwise, overheating may occur.
	CAUTION !! Do not apply anti-oxidant substance on the terminals before terminals are
	connected tightly.
	CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure
	positive (+) must be connected to positive (+) and negative (-) must be connected to negative
	(-).

## AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for 1KVA, 20A for 2KVA, 32A for 3KVA, 40A for 4KVA and 50A for 5KVA.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

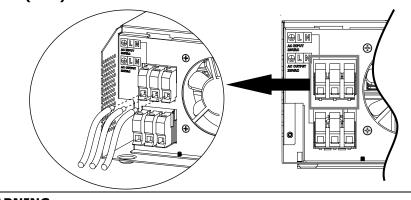
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Gauge	Torque Value	
1KVA	16 AWG	0.5~ 0.6 Nm	
2KVA 230VAC	14 AWG	0.8~ 1.0 Nm	
2KVA 120VAC	12 AWG	1.2~ 1.6 Nm	
3KVA	12 AWG	1.2 <sup>1</sup> 1.0 Mill	
4KVA	10 AWG	1.4~ 1.6Nm	
5KVA	8 AWG	1.4~ 1.6Nm	

Suggested cable requirement for AC wires

Please follow below steps to implement AC input/output connection:

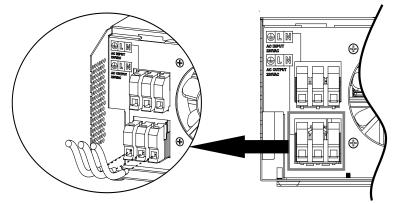
- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.
  - $\rightarrow$  Ground (yellow-green)
  - ⊕ L→LINE (brown or black) N→Neutral (blue)



# WARNING: Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.

```
    ➡→Ground (yellow-green)
    L→LINE (brown or black)
    N→Neutral (blue)
```



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

## **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It'' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
1KVA 12V	40A	10 AWG	1.2~1.6 Nm
1KVA 24V / 2KVA 24V/ 3KVA 24V	25A	12 AWG	1.2~1.6 Nm
1KVA 48V / 3KVA 48V	18A	14 AWG	1.2~1.6 Nm
2KVA 24V Plus			
3KVA 24V Plus	60A	8 AWG	1.4~1.6 Nm
2KVA 48V Plus	OUA	o Avvg	1.4~1.0 NIII
3KVA 48V Plus			
4KVA / 5KVA	80A	6 AWG	1.4~1.6 Nm

#### **PV Module Selection:**

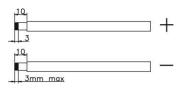
When selecting proper PV modules, please be sure to consider below parameters:

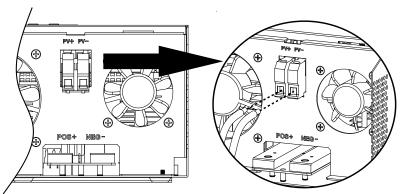
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode					
INVERTER MODEL	1KVA 12V	1KVA 24V 2KVA 24V 3KVA 24V		2KVA 24V Plus/	2KVA 48V Plus/ 3KVA 48V Plus/ 4KVA/5KVA
Max. PV Array Open Circuit Voltage	102Vdc max	75Vdc max	102Vdc max	145Vdc	
PV Array MPPT Voltage Range	15~80Vdc	30~66Vdc	60~88Vdc	30~115Vdc	60~115Vdc
Min. battery voltage for PV charge	8.5Vdc	17Vdc	34Vdc	17Vdc	34Vdc

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

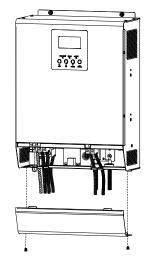




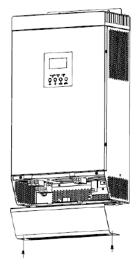
3. Make sure the wires are securely connected.

## **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



1KVA/2KVA/3KVA/4KVA/5KVA



2KVA Plus/3KVA Plus

## **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

## **Dry Contact Signal**

There is one dry contact (3A/250VAC) available on the rear panel. When program 38 is set as "disable", it could be used to deliver signal to external device when battery voltage reaches warning level. When program 38 is set as "enable" and the unit is working in battery mode, it could be used to trigger the grounding box to connect neutral and grounding of AC output together.

When program 38 is set as "disable" (default setting):

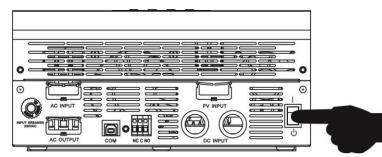
Unit Status		(	Condition	Dry conta	ct port: NC C NO
			NC & C	NO & C	
Power Off	Unit is off ar	d no output is	powered.	Close	Open
	Output is po	wered from Uti	lity.	Close	Open
	Output is powered	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close
Power On	from Battery or Solar.		Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as	Battery voltage < Setting value in Program 12	Open	Close
		SBU or Solar first	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

When program 38 is set as "enable":

Unit Status	Condition	Dry contact	port: NC C NO
		NC & C	NO & C
Power Off	Unit is off.	Close	Open
Power On	Output is powered from Battery or Solar	Open	Close

## **OPERATION**

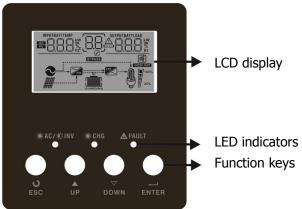
## **Power ON/OFF**



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

### **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



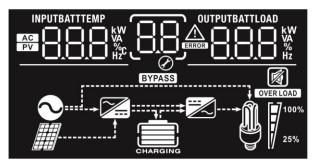
#### **LED Indicator**

LED Indicator			Messages
		Solid On	Output is powered by utility in Line mode.
<b>★ AC /  ♠ INV</b> Green	Flashing	Output is powered by battery or PV in battery mode.	
🔆 CHG	Croon	Solid On	Battery is fully charged.
	Green	Flashing	Battery is charging.
		Solid On	Fault occurs in the inverter.
▲ FAULT	Red	Flashing	Warning condition occurs in the inverter.

#### **Function Keys**

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## **LCD Display Icons**



Icon	Function description				
Input Source Inf	nput Source Information				
AC	Indicates the AC input.	Indicates the AC input.			
PV	Indicates the PV input				
INPUTBATT	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.				
<b>Configuration Pr</b>	ogram and Fault Informatio	n			
88	Indicates the setting programs.				
	Indicates the warning and fau	It codes.			
88	Warning: flashing with warning code.				
Output Informat	ion				
OUTPUTBATTLOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.				
Battery Information	tion				
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.				
In AC mode, it will	present battery charging status	·			
Status	Battery voltage	LCD Display			
	<2V/cell 2 ~ 2.083V/cell	4 bars will flash in turns. Bottom bar will be on and the other three bars will flash in turns.			
Current mode / Constant	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.			
Voltage mode	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.			
Floating mode. Batteries are fully charged. 4 bars will be on.					

Load PercentageBattery VoltageLCD Display $< 1.717V/cell$ $1.717V/cell$ $1.717V/cell$ Load >50% $1.8 \sim 1.883V/cell$ $1.8 \sim 1.883V/cell$ $> 1.883 V/cell$ $1.8 \sim 1.883 V/cell$ $1.817V/cell$ $> 1.817V/cell$ $1.817V/cell$ $1.817V/cell$ $1.9 \sim 1.983V/cell$ $1.9 \sim 1.983V/cell$ $1.9 \sim 1.983V/cell$				
Load >50%       1.717V/cell ~ 1.8V/cell         1.8 ~ 1.883V/cell       1.8         > 1.883 V/cell       1.8         > 1.817V/cell       1.817V/cell         1.817V/cell ~ 1.9V/cell       1.9         1.9 ~ 1.983V/cell       1.9				
Load >50%       1.8 ~ 1.883V/cell         1.8 ~ 1.883V/cell       -         > 1.883 V/cell       -         < 1.817V/cell				
1.8 ~ 1.883V/cell         > 1.883 V/cell         > 1.883 V/cell         < 1.817V/cell				
50%> Load > 20%         1.817V/cell         1           1.9 ~ 1.983V/cell         1				
50%> Load > 20%     1.817V/cell ~ 1.9V/cell       1.9 ~ 1.983V/cell				
50%> Load > 20% 1.9 ~ 1.983V/cell				
1.9 ~ 1.983V/cell				
> 1 983				
< 1.867V/cell				
1.867V/cell ~ 1.95V/cell				
Load < 20% 1.95 ~ 2.033V/cell				
> 2.033				
Load Information				
OVERLOAD         Indicates overload.	Indicates overload.			
Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.				
<b>∭ 1</b> <sup>100%</sup> 0%~24% 25%~49% 50%~74% 75%~	100%			
	1			
Mode Operation Information				
Indicates unit connects to the mains.	Indicates unit connects to the mains.			
Indicates unit connects to the PV panel.	Indicates unit connects to the PV panel.			
BYPASS         Indicates load is supplied by utility power.	Indicates load is supplied by utility power.			
Indicates the utility charger circuit is working.	Indicates the utility charger circuit is working.			
Indicates the DC/AC inverter circuit is working.	Indicates the DC/AC inverter circuit is working.			
Mute Operation				
Indicates unit alarm is disabled.				

## LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

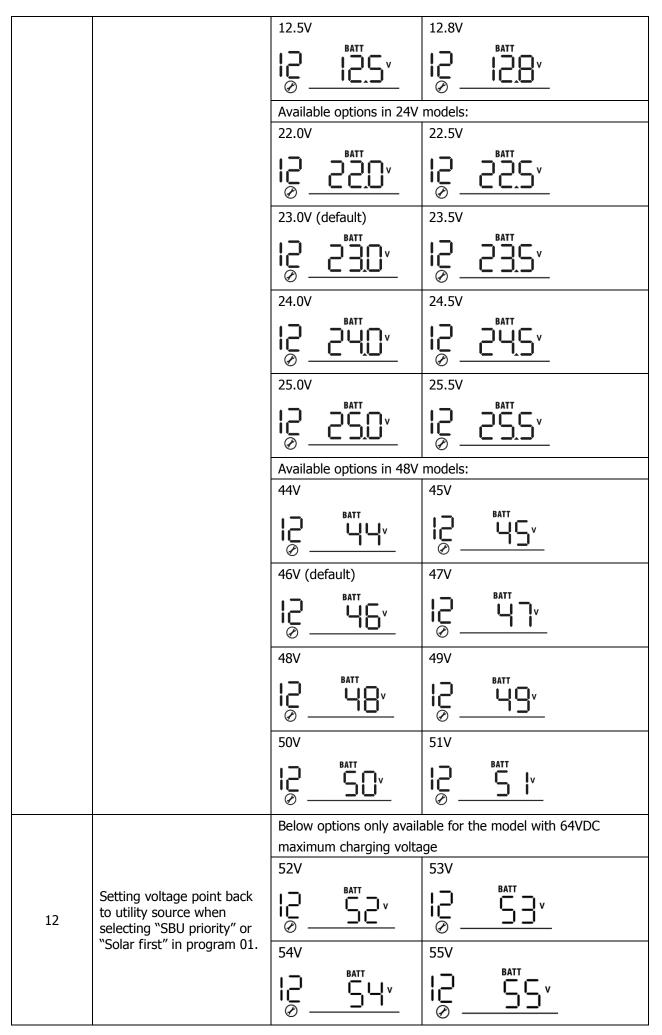
#### Setting Programs:

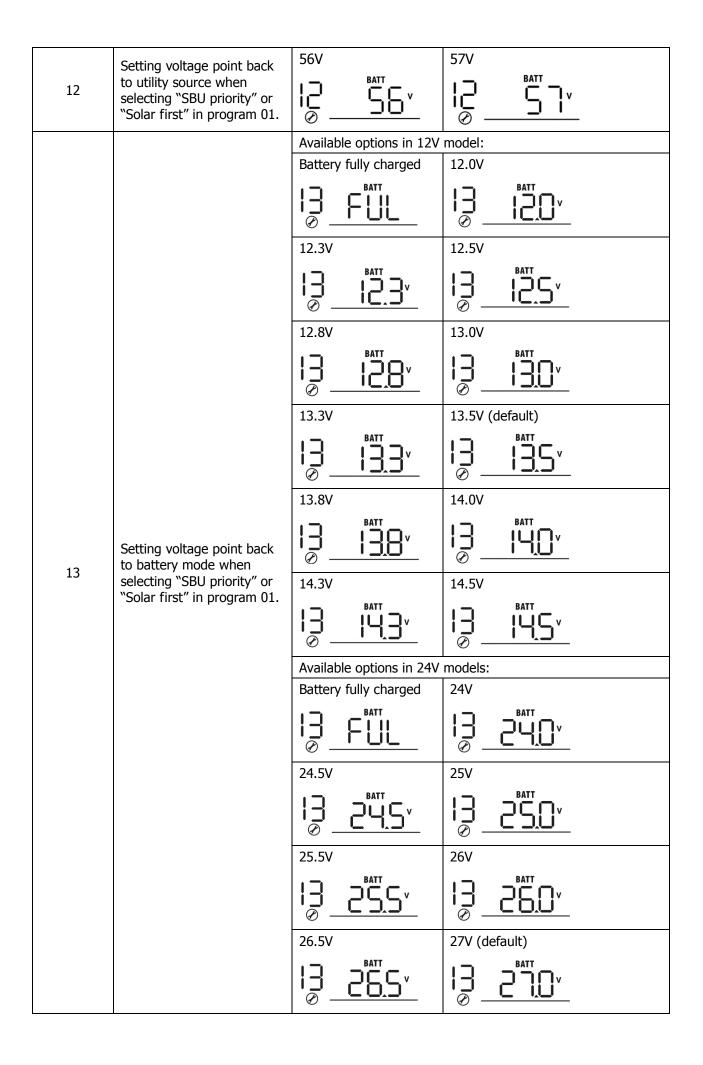
Program	Description	Selectable option	
00	Exit setting mode	Escape	
		Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
01	Output source priority: To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
	Maximum charging current: To configure total charging	Available options in 11	KVA 12V model: 20A 20B
02	current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)		40A (default)
			60A 02 <u>60 ^</u>

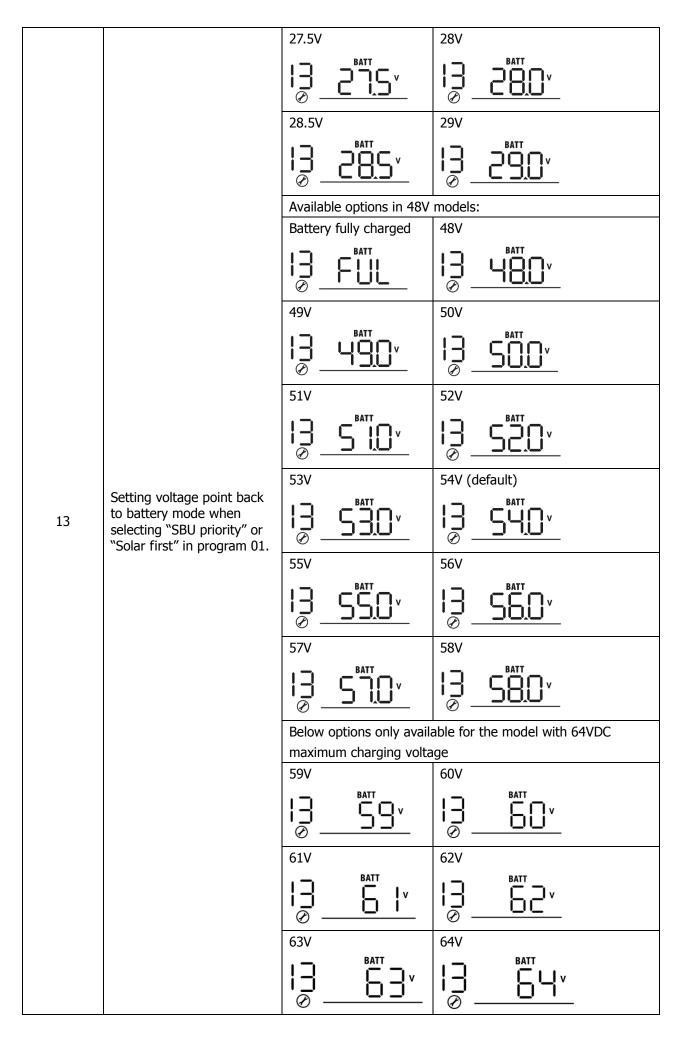
		Availat	le options in 1	KVA 24V	and 1KVA/3KVA 48V	/ models:
		10A	•	1	efault)	
		02.	108	02	808	
		30A		40A		
	Maximum charging current:	02	<u>^ 0E</u>	50	40 ^	
	To configure total charging current for solar and utility	Availat	le options in 2-	0	IV models:	
02	chargers. (Max. charging current =	20A			efault)	
	utility charging current + solar charging current)	50	808	02	308	
		40A		50A		
		UC.	40 ^		50*	
		60A				
			<u> </u>			
			-	3KVA 24	V/48V Plus models:	
		-	lot available KVA 24V Plus)	20A		
		02	. –	50	- 0S	
		- Ø -		Ø		
		30A		40A		
			<u></u>	ŮĊ Ø		
		50A		60A (d	efault)	
		ĽĊ.	<u> </u>	ĽĊ.	<u> </u>	
		70A		80A		
	Maximum charging current: To configure total charging	02		02	80 ^	
02	current for solar and utility	90A (N	lot available for	-	48V Plus)	
02	02 chargers. (Max. charging current = utility charging current + solar charging current)	۵S	90^			
		Availat	ble options in 4	5K mo</td <td>del</td> <td></td>	del	
		10A		20A		
		02.		02	<u>- 05</u>	
		30A		40A		
		66.	<u> </u>	02.	40 ^	
		50A		60A (d	efault)	
		02.	<u>50^</u>	02	<u> 60 ^</u>	
		70A		80A		
			70 ^	02	80 ^	
	1					

		۹۵۹ ۵ <u>۵</u> ۹۵ م	
			120A 02_120 ^
			140A []
02		Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
03	AC input voltage range		If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode	Saving mode disable (default) $\bigcirc \bigcirc \_ 5d5$	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
	enable/disable	Saving mode enable $\bigcirc$	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
		AGM (default)	
05	Battery type	User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable $\bigcirc$ $\underline{FFE}$
08	Output voltage ( <mark>only</mark> available for 110/120Vac models)		$\frac{120V \text{ (default)}}{08} \underline{120^{v}}$
09	Output frequency	50Hz (default)	60Hz 09_ <u>60</u> <sub>нz</sub>

		Available options in 1KVA model:	A 12V/ 24V and 2KVA 24V Plus 120Vac
		10A	20A(default):
	Maximum utility charging current	'₀' <u>iùH</u>	'⊘' <u>_CUH_</u>
		Available options in 2-3K	VA 24V and 2-3KVA 24V Plus models:
		20A	30A (default)
		<mark>805  </mark> %	<mark> _  <u>308</u></mark>
		_	A/3KVA 48V and 2-3KVA 48V Plus
		models:	
		10A	15A(default):
		<u> </u>  _ <u> 08</u> _	
			A 48V Plus 120Vac model:
		5A	10A(default)
		11 58	11 108
		Available entions in 41/4/	
	Maximum utility charging	Available options in 4KV/ 2A	10A
11	current		!!
		'⊘' <u> </u>	
		20A	30A (default)
		1°1 - 508 -	<u>₀ _308_</u>
		40A	50A
		11 408	11 508
			0
		'₀' <u>bUH</u>	
		Available options in 12V	model:
		11.0V	11.3V
12			
	Setting voltage point back	11.5V (default)	11.8V
	to utility source when selecting "SBU priority" or		
	"Solar first" in program 01.		1 <u>2</u> <u>1 18</u>
		12.0V	12.3V
		1 <u>5</u> <u>150,</u>	1 <u>5</u> <u>1<u>5</u> <u>3</u></u>







		If this inverter/charger is	s working in Line, Standby or Fault
		mode, charger source ca	an be programmed as below:
		Solar first	Solar energy will charge battery as
		IIS ESN	first priority.
			Utility will charge battery only when
			solar energy is not available.
		Utility first	Utility will charge battery as first
		16 []]-	priority.
	Charger source priority:	Ø <u> </u>	Solar energy will charge battery only
16	To configure charger source priority	Color and Litility	when utility power is not available.
		Solar and Utility	Solar energy and utility will charge
		ib 2110	battery at the same time.
		Only Solar	Solar energy will be the only charger
			source no matter utility is available
		<u>טכט </u> קין	or not.
		If this inverter/charger is	s working in Battery mode or Power
			energy can charge battery. Solar
		- · ·	ry if it's available and sufficient.
		Alarm on (default)	Alarm off
18	Alarm control	18 600	18 606
		Return to default	If selected, no matter how users
		display screen (default)	switch display screen, it will
		ΙΥ Εςρ	automatically return to default
Auto return to default		display screen (Input voltage	
19	display screen		/output voltage) after no button is
		Stav at latest screen	pressed for 1 minute. If selected, the display screen will
		Stay at latest screen	stay at latest screen user finally
		1 <u>1</u> 7 FFF	switches.
		Backlight on (default)	
20	Backlight control	כט נטו	כט רחר
		Ø	
	Beeps while primary source	Alarm on (default)	Alarm off
22	is interrupted	dď 800	CÇ 80F
		Ø	Ø
	Overload bypass:	Bypass disable (default)	Bypass enable
23	When enabled, the unit will transfer to line mode if		
25	overload occurs in battery	23 692	23 696
	mode.		
		Record enable	Record disable (default)
25	Record Fault code	29 ccn	اعد ديد آ
			<u>' - 60 - 60 - 60 - 60 - 60 - 60 - 60 - 6</u>

$26$ Bulk charging voltage $\begin{bmatrix}             [ U ] 26 \\             [ U ] 20 \\             [ $
26 Bulk charging voltage (C.V voltage) $ \begin{bmatrix}                                   $
26 Bulk charging voltage $ \begin{bmatrix}                                   $
26 Bulk charging voltage $ \begin{bmatrix}                                   $
26 (C.V voltage) $ \begin{array}{c c}                                    $
26 (C.V voltage) $ \begin{array}{c c}                                    $
$\Box \Box $
27 Floating charging voltage Floating charging voltage $Floating charging voltage$ $Floating charging c$
24.0V to 29.2V for 24V model and 48.0V to 58.4V for 48V model. For the model with 64V maximum charging voltage, the setting range is from 48.0V to 64.0V. Increment of each click is 0.1V. 12V model default setting: 13.5V $ \frac{FLU}{@} 200 \frac{BATT}{@} 24V model default to 27.0V $ $ \frac{FLU}{@} 200 \frac{BATT}{@} v $ 48V model default setting: 54.0V $ \frac{FLU}{@} 200 \frac{BATT}{0} v $ If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
27 Floating charging voltage Floating charging voltage II = IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
27 Floating charging voltage Floating charging voltage $Floating charging voltage$ $\frac{click is 0.1V.}{12V model default setting: 13.5V}$ $\frac{Fl_U}{@} \underbrace{2}_{@} \underbrace{13.5V}$ $\frac{Fl_U}{@} \underbrace{2}_{@} \underbrace{2}_$
27 Floating charging voltage Floating charging voltage $ \frac{12V \mod el default setting: 13.5V}{Floating charging voltage} $ $ \frac{12V \mod el default setting: 13.5V}{Floating element of the setting of the s$
27       Floating charging voltage       FLU       Control of the setting: 54.0V         48V model default setting: 54.0V       FLU       Control of the setting: 54.0V         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
27       Floating charging voltage       FLU       Control of the setting: 54.0V         48V model default setting: 54.0V       FLU       Control of the setting: 54.0V         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
27       Floating charging voltage       FLU       Control of the setting: 54.0V         48V model default setting: 54.0V       FLU       Control of the setting: 54.0V         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
27       Floating charging voltage         FLU       C         SHIT         V         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
27       Floating charging voltage         FLU       C         SHIT         V         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
FLU       G       SHT         If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 12V model,
set up. Setting range is from 12.0V to 14.6V for 12V model,
For the model with 64V maximum charging voltage, the
setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
12V model default setting: 10.5V
24V model default setting: 21.0V
29 Low DC cut-off voltage
48V model default setting: 42.0V
rou 29 u <sup>mm</sup> ov

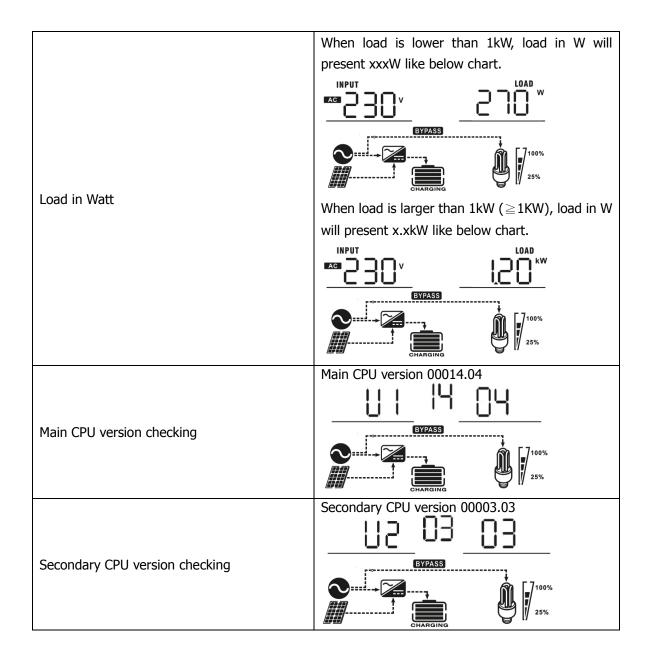
		If colf defined is calested	in program E this program can be	
			in program 5, this program can be	
			om 10.0V to 12.0V for 12V model,	
			odel, 40.0V to 48.0V for 48V model. aximum charging voltage, the	
			555,	
			V to 54.0V. Increment of each click	
			tage will be fixed to setting value no	
		matter what percentage of	If selected, solar input power will	
		Solar power balance	be automatically adjusted	
		enable (Default):	according to the following formula:	
		565	Max. input solar power = Max.	
	Solar power balance: When enabled, solar input	Ø <u> </u>	battery charging power + Connected load power.	
	power will be automatically	Solar power balance	If selected, the solar input power	
31	adjusted according to	disable:	will be the same to max. battery	
	connected load power. (Only available for	3! CLJ	charging power no matter how much loads are connected. The	
	4KVA/5KVA model)	- <u>00</u>	max. battery charging power will	
			be based on the setting current in	
			program 02. (Max. solar power = Max. battery	
			charging power)	
		Automatically (Default):	If selected, inverter will judge this	
		32 RUF	charging time automatically.	
	Bulk charging time	5 min	The setting range is from 5 min to 900 min. Increment of each click is	
32	(C.V stage)	132 G	5 min.	
	(Only available for	- <u>@</u>	-	
	4KVA/5KVA model)	900 min		
		175 AUU		
			rom OF, this program can be estimated	
			gram 05, this program can be set up. nding of AC output is disconnected.	
		(Default)		
		0 nrr ()0		
	Allow neutral and grounding of AC output is connected together:		l di b	
		Enable: Neutral and grounding of AC output is connected.		
38	When enabled, inverter can			
	deliver signal to trigger	¦¦⊱¦ .⊐b	i, El:12	
	grounding box to short neutral and grounding			
	3.00.000		able when the inverter is working	
		with external grounding box. Only when the inverter is working in battery mode, it will trigger grounding box to		
		connect neutral and groun		

## **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=60V
MPPT Charging current	Current $\geq 10A$
MDDT Chausing a second	
MPPT Charging power	MPPT charging power=500W $ \begin{array}{c}  & & & \\  $

	Battery voltage=25.5V, discharging current=1A
Battery voltage/ DC discharging current	BATT BATT EYPASS CHARGING CHARGING
Output frequency	Output frequency=50Hz
Load percentage	Load percent=70%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.



## **Operating Mode Description**

Operation mode	Description	LCD display
Standby mode / Power saving mode <b>Note:</b> *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by PV energy

		EYPASS EYPASS CHARGING
Battery Mode	The unit will provide output power from battery and PV	Power from battery and PV energy.
	power.	Power from battery only.

## Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is abnormal. (For 1K/2K/3K model) Output voltage is too high. (For 4K/5K model)	
07	Overload time out	
08	Bus voltage is too high	<u> </u>
09	Bus soft start failed	
11	Main relay failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
56	Battery connection is open	Ĵ
57	Current sensor failed	
58	Output voltage is too low	

NOTE: Fault codes 51, 52, 53, 55, 56, 57 and 58 are only available in 4K/5K model.

## Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	ĴŸ≜
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery.		
13	Solar charger stops due to high PV voltage.		ĺ∃̃
14	Solar charger stops due to overload.		[H] <sup>▲</sup>

## **EQUALIZATION** (Only available for 4KVA/5KVA model)

Equalization function is for refreshed battery capacity. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

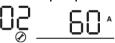
## **How to Equalization**

Users can equalize battery manually. Please follow below steps to set up battery equalization.

- 1. After pressing and holding ENTER button for 3 seconds, LCD will go to setting page.
- 2. Select program 01 and set it as "UTI". The output priority will be utility first.

	1.11.1
⊔_เ	UEI
Ø	

3. Select program 02 and set the equalization charging current you need for battery. Below screen is to set up equalization current as 60A.



4. Select program 05 and set it as "USE". It's use-defined battery type.

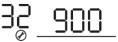
OS.	USE	
U U		

5. Select program 16 and set it as "SNU". Charging priority will be solar and utility together.

6	Sſ	
J		

6. Select program 26 and set the bulk charging current you need for battery. It will be max. charging voltage for equalization. Below screen is to set up max. charging voltage as 56.4V.

7. Select program 32 and set the charging time for C.V stage. It will be charging time for battery equalization. Below screen is to set up charging time as 900 min.



After following above steps, PV power and utility will charge battery at setting max. charging voltage in program 26 and keep charging for the period of setting in program 32 (equalization charging time). After that, battery will be in floating charging stage. Once  $\mathbf{A}$  **CHG** LED lights on, it means battery is fully charged and one equalization cycle is complete. At this time, please be sure to restore above settings to previous setting for normal operation.

## SPECIFICATIONS

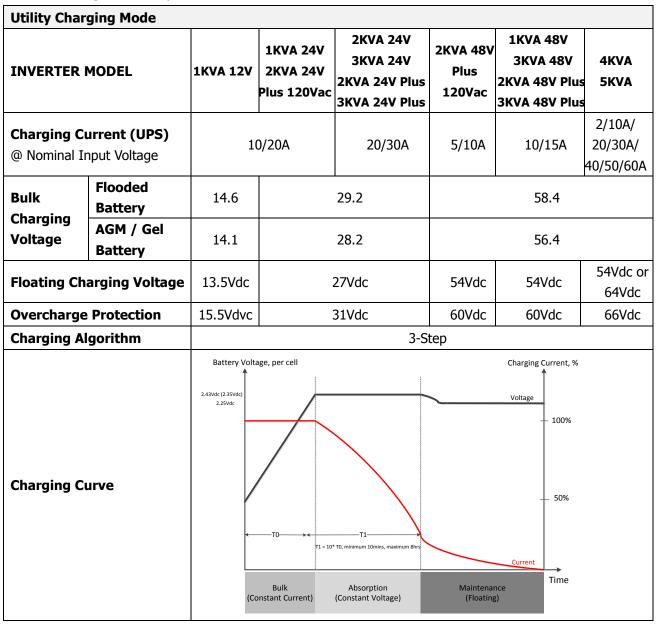
Table 1 Line Mode Specifications

	410/1 401	1		
INVERTER MODEL	1KVA 12V 1KVA 24V 2KVA 24V 3KVA 24V 1KVA 48V 3KVA 48V	2KVA 24V Plus 3KVA 24V Plus 2KVA 48V Plus 3KVA 48V Plus	4KVA 5KVA	
Input Voltage Waveform	Sir	nusoidal (utility or genera	ator)	
Nominal Input Voltage		110/120Vac or 230Vac		
Low Loss Voltage		Vac±7V or 170Vac±7V (I c±7V or 90Vac±7V (Appl	,	
Low Loss Return Voltage		Vac±7V or 180Vac±7V ( ±7V or 100Vac±7V (App		
High Loss Voltage		140Vac±7V or 280Vac±7	7V	
High Loss Return Voltage		135Vac±7V or 270Vac±7	7V	
Max AC Input Voltage		150Vac or 300Vac		
Nominal Input Frequency	5	0Hz / 60Hz (Auto detecti	on)	
Low Loss Frequency		40±1Hz		
Low Loss Return Frequency	42±1Hz			
High Loss Frequency		65±1Hz		
High Loss Return Frequency	63±1Hz			
Output Short Circuit Protection		ine mode: Circuit Breake ttery mode: Electronic Ci		
Efficiency (Line Mode)	>95% (	Rated R load, battery ful	l charged )	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)			
	110/120Vac model:			
<b>Output power derating:</b> When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	Output Rated Power 50% Power 230Vac model: Output Rated Power 50% Power	65V 95V 140V	Input Voltage	

INVERTER MODEL	1KVA 12V	1KVA 24V 2KVA 24V 3KVA 24V 2KVA 24V Plus 3KVA 24V Plus	1KVA 48V 3KVA 48V 2KVA 48V Plus 3KVA 48V Plus	4KVA 5KVA
Rated Output Power	1KVA/0.8KW	1KVA/0.8KW 2KVA/1.6KW 3KVA/2.4KW	1KVA/1KW 2KVA/1.6KW 3KVA/2.4KW	4KVA/3.2KW 5KVA/4KW
Output Voltage Waveform		Pure	Sine Wave	
Output Voltage Regulation		110/120VAC±	<mark>5%*</mark> or 230Vac±5%	
Output Frequency		60⊦	lz or 50Hz	
Peak Efficiency			90%	
Overload Protection		5s@≥150% load;	10s@110%~150%	load
Surge Capacity		2* rated po	wer for 5 seconds	
Nominal DC Input Voltage	12Vdc	24Vdc	48Vdc	
Cold Start Voltage	11.5Vdc	23.0Vdc	46.0Vdc	
Low DC Warning Voltage				
@ load < 20%	11.0Vdc	22.0Vdc	44.0Vdc	
@ 20% ≤ load < 50%	10.7Vdc	21.4Vdc	42.8Vdc	
@ load ≥ 50%	10.1Vdc	20.2Vdc	40.4	Vdc
Low DC Warning Return Voltage				
@ load < 20%	11.5Vdc	23.0Vdc	46.0	Vdc
@ 20% ≤ load < 50%	11.2Vdc	22.4Vdc	44.8	Vdc
@ load ≥ 50%	10.6Vdc	21.2Vdc	42.4	Vdc
Low DC Cut-off Voltage				
@ load < 20%	10.5Vdc	21.0Vdc	42.0	Vdc
@ 20% ≤ load < 50%	10.2Vdc	20.4Vdc	40.8Vdc	
@ load ≥ 50%	9.6Vdc	c 19.2Vdc 38.4Vdc		Vdc
High DC Recovery Voltage	14.5Vdc	29Vdc	58Vdc	58Vdc or 62Vdc
High DC Cut-off Voltage	15.5Vdc	31Vdc	62Vdc	60Vdc or 66Vdc
No Load Power Consumption	<15W	<25W <50W		<50W
Saving Mode Power Consumption	<5W	<10W <15W		

\*4KVA/5KVA only supports 230VAC system.

Table 3 Charge Mode Specifications



Solar Charging Mode						
INVERTER MODEL	1KVA 12V	1KVA 24V 2KVA 24V 3KVA 24V		2KVA 24V Plus 3KVA 24V Plus		
Rated Power	500W	600W	900W	1500W	3000W	4000W
Efficiency			98.	.0% max.		
Max. PV Array Open Circuit Voltage	102Vdc	75Vdc	102Vdc		145Vdc	
PV Array MPPT Voltage Range	15~80Vdc	30~66Vdc	60~88Vdo	30~115Vdc	60~11	5Vdc
Min battery voltage for PV charge	8.5Vdc	17Vdc	34Vdc	17Vdc	34Vdc	
Standby Power Consumption				2W		
Battery Voltage Accuracy			+	-/-0.3%		
PV Voltage Accuracy				+/-2V		
Charging Algorithm			3	3-Step		
Joint Utility and Solar Ch	arging					
Max Charging Current	60Amp	1K: 45Amp 2K/3K: 55Amp	33Amp	90Amp	75Amp	140Amp
Default Charging Current	40Amp	1K: 20Amp 2K/3K: 30Amp	20Amp	60 Amp	60 Amp	60Amp

### Table 4 General Specifications

INVERTER MODEL	1KVA 12V 230Vac	1KVA 12V 110Vac 1KVA 24V 1KVA 48V	2KVA 24V	3KVA 24V 3KVA 48V	2KVA 24V Plus 3KVA 24V Plus 2KVA 48V Plus 3KVA 48V Plus	4KVA 5KVA	
Safety Certification		CE					
Operating Temperature Range	0°C to 55°C						
Storage temperature	-15°C~ 60°C						
Humidity	5% to 95% Relative Humidity (Non-condensing)						
Dimension (D*W*H), mm	95 x 240 x 316	100 x 272 x 355 140 x 295 x 479 120 x 295 x 468					
Net Weight, kg	5.2	6.8	7.0	7.4	11.5	11	

## **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	<ol> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
No response after power on.	No indication.	<ol> <li>The battery voltage is far too low. (&lt;1.4V/Cell)</li> <li>Battery polarity is connected reversed.</li> </ol>	<ol> <li>Check if batteries and the wiring are connected well.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	n the unit is ed on, internal LCD display and LEDs r is switched on are flashing Battery is disconnected.		Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
		Output short circuited.	Check if wiring is connected well and remove abnormal load.	
	Fault code 05	Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models.)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.	
	Fault code 02	Internal temperature of inverter component is over 100°C.		
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
red LED is on.	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	<ol> <li>Reduce the connected load.</li> <li>Return to repair center</li> </ol>	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error	
	Fault code 52	Bus voltage is too low.	happens again, please return	
	Fault code 55	Output voltage is unbalanced.	to repair center.	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	

# Appendix: Approximate Back-up Time Table

Model	Load (VA)	Backup Time @ 12Vdc 100Ah (min)	Backup Time @ 12Vdc 200Ah (min)
	100	766	1610
	200	335	766
	300	198	503
	400	139	339
1KVA	500	112	269
	600	95	227
	700	81	176
	800	62	140
	900	55	125
	1000	50	112

Model	Load (VA)	Backup Time @24Vdc 100Ah (min)	Backup Time @24Vdc 200Ah (min)
	200	766	1610
	400	335	766
1KVA	600	198	503
	800	139	339
	1000	112	269
	200	766	1610
	400	335	766
	600	198	503
	800	139	339
2KVA	1000	112	269
ZNVA	1200	95	227
	1400	81	176
	1600	62	140
	1800	55	125
	2000	50	112
	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
21/1/4	1500	68	164
3KVA	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3000	28	67

Model	Load (VA)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
1KVA	100	2529	5058
	200	1264	2529
	300	843	1686
	400	608	1279
	500	482	1035
	600	406	872
	700	310	710
	800	268	615
	900	231	540
	1000	186	471
2KVA	200	1581	3161
	400	751	1581
	600	491	1054
	800	331	760
	1000	268	615
	1200	221	508
	1400	172	387
	1600	136	335
	1800	120	295
	2000	106	257
	300	1054	2107
	600	491	1054
	900	291	668
	1200	196	497
014.4	1500	159	402
3KVA	1800	123	301
	2100	105	253
	2400	91	219
	2700	71	174
	3000	63	155
4KVA	400	766	1610
	800	335	766
	1200	198	503
	1600	139	339
	2000	112	269
	2400	95	227
	2800	81	176
	3200	62	140
	3600	55	125
	4000	50	112

Model	Load (VA)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
5KVA	2500	90	215
JNVA	3000	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90

**Note:** Backup time depends on the quality of the battery, age of battery and type of battery.

Specifications of batteries may vary depending on different manufacturers.